

SERVICE LETTER

SERVICE LETTER No. 216

Turbocharger Pressure Controller Screw P/N Update

Montgomery, AL 36108 USA Tel: 334-386-5400 Fax: 334-386-5450

1. Planning Information

A. Effectivity

- (1) AeroForce variable absolute pressure controller P/Ns 470924-(*), 481008-(*), & 481012-(*) are affected by this Service Letter (SL).
 - * All dash numbers referenced in the HET 400999-0000 Wastegate and Valves Overhaul Manual are affected.

WARNING:

DO NOT USE OBSOLETE OR OUTDATED INFORMATION. PERFORM ALL INSPECTIONS OR WORK IN ACCORDANCE WITH THE MOST RECENT REVISION OF THIS SERVICE LETTER. INFORMATION CONTAINED HEREIN MAY BE SIGNIFICANTLY CHANGED FROM EARLIER REVISIONS. FAILURE TO COMPLY WITH THIS SERVICE LETTER OR THE USE OF OBSOLETE INFORMATION MAY CREATE AN UNSAFE CONDITION THAT MAY RESULT IN DEATH, SERIOUS BODILY INJURY, AND/OR SUBSTANTIAL PROPERTY DAMAGE. REFER TO THE AEROFORCE WEBSITE, WWW.AEROFORCE.AERO, FOR THE MOST RECENT REVISION LEVEL OF THIS SERVICE LETTER.

B. Concurrent Requirements

(1) None

C. Reason

- (1) This Service Letter serves as a notification to the field of a part number supersedure.
 - (a) This supersedure is a permanent change and will be reflected at the next revision level of the referenced manual.

D. Description

(1) Screw P/N 400299-0109 supersedes existing screw P/N 941577-0007 in affected absolute pressure controllers.

E. Approval

(1) This Service Letter has been approved by Hartzell Engine Tech LLC.

F. Manpower

(1) No additional man-hours are required.

Rev. New: 13 July 2024 SL 216

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G. References

- (1) HET Manual 400999-0000, *Overhaul Manual Aircraft Valves & Controls*, Rev. D or prior FAA approved revision.
 - (a) Pg. 7-590-01, change ITM #18, Screw P/N 941577-0007 to P/N 400299-0109
 - (b) Pg. 7-610-01, change ITM #18, Screw P/N 941577-0007 to P/N 400299-0109
 - (c) Pg. 7-630-01, change ITM #18, Screw P/N 941577-0007 to P/N 400299-0109
- H. Weight and Balance
 - (1) No Change

2. Materials Required

A. One (1) Screw P/N 400299-0109 per affected assembly.

3. Contact Information

- A. Contact HET Product Support for all communications regarding the technical content of this Service Letter.
 - (1) Phone +1.334.386.5400 (Option 2)
 - (2) Fax +1.334.386.5450
 - (3) E-mail at techsupport@hartzell.aero
 - (4) Address

Hartzell Engine Tech LLC - ATTN: Product Support 2900 Selma Highway Montgomery, AL 36108 USA