



Service Letter

Service Letter No. 228

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Montgomery, AL 36108 USA
Tel: 334-386-5400 Fax: 334-386-5450

Maintenance and Overhaul Manual 400600-0000 Supersedure

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1. Planning Information

A. Effectivity

- (1) All Hartzell Engine Tech LLC (HET) AeroForce 400/600 Series turbochargers manufactured, overhauled, and rebuilt are affected by this Service Letter (SL).

WARNING: DO NOT USE OBSOLETE OR OUTDATED INFORMATION. PERFORM ALL INSPECTIONS OR WORK IN ACCORDANCE WITH THE MOST RECENT REVISION OF THIS SERVICE LETTER. INFORMATION CONTAINED HEREIN MAY BE SIGNIFICANTLY CHANGED FROM EARLIER REVISIONS. FAILURE TO COMPLY WITH THIS SERVICE LETTER OR THE USE OF OBSOLETE INFORMATION MAY CREATE AN UNSAFE CONDITION THAT MAY RESULT IN DEATH, SERIOUS BODILY INJURY, AND/OR SUBSTANTIAL PROPERTY DAMAGE. REFER TO WWW.AEROFORCE.AERO FOR THE MOST RECENT REVISION LEVEL OF THIS SERVICE LETTER.

B. Concurrent Requirements

- (1) None

C. Reason

- (1) This SL communicates the supersedure of Manual 400600-0000 by the newly released 400/600 Series turbocharger manuals, AF3001 Maintenance Manual and AF3002 Overhaul Manual.

D. Description

- (1) This Service Letter gives notice of Manual 400600-0000 supersedure.

E. Application Instructions

- (1) During all scheduled and unscheduled turbocharger maintenance events, refer to the latest revision of HET AF3001 Turbocharger Maintenance Manual.
- (2) During all scheduled and unscheduled turbocharger overhaul events, refer to the latest revision of HET AF3002 Turbocharger Overhaul Manual.

F. Approval

- (1) FAA acceptance has been obtained on technical data in this publication that affects type design.

G. Manpower

- (1) None

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H. References

- (1) HET Manual 400600-0000: *Aircraft Turbocharger Maintenance and Overhaul Manual*, Rev. E or prior FAA approved revision.
- (2) HET Manual AF3001: *Aircraft Turbocharger Maintenance Manual*, Rev. New or later FAA approved revision.
- (3) HET Manual AF3002: *Aircraft Turbocharger Overhaul Manual*, Rev. New or later FAA approved revision.

I. Other Publications Affected

- (1) None

J. Weight and Balance

- (1) No Change

2. Material Required

- (1) N/A

3. Contact Information

A. Contact HET Product Support for all communications regarding the technical content of this Service Letter.

- (1) Phone +1.334.386.5400 (Option 2)
- (2) Fax +1.334.386.5450.
- (3) E-mail at techsupport@HartzellEngineTech.com.
- (4) Address

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